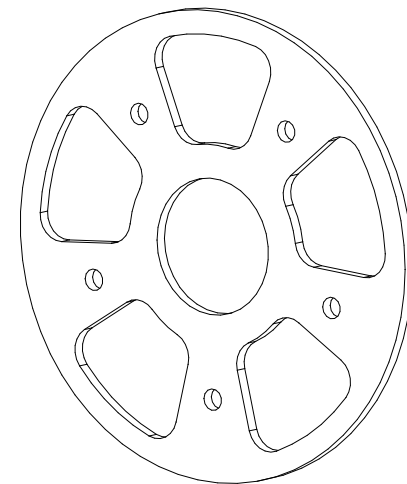
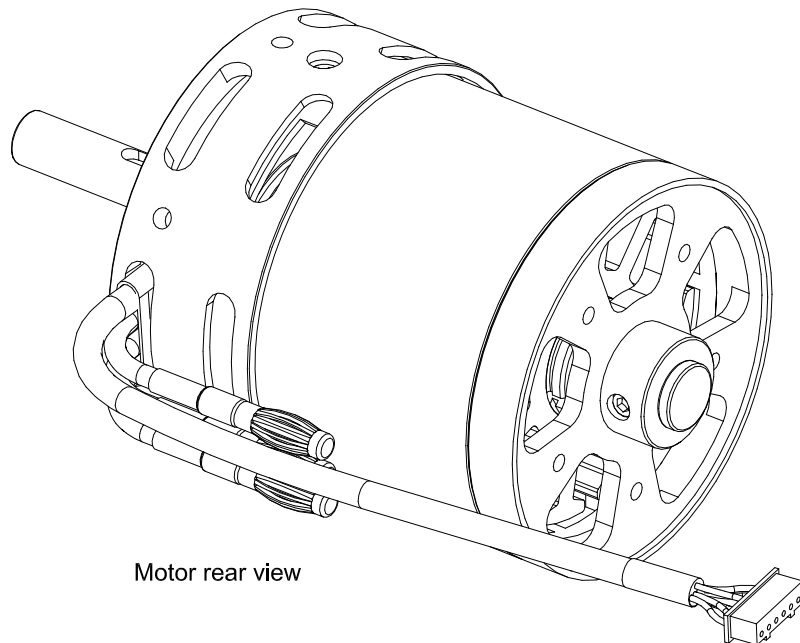


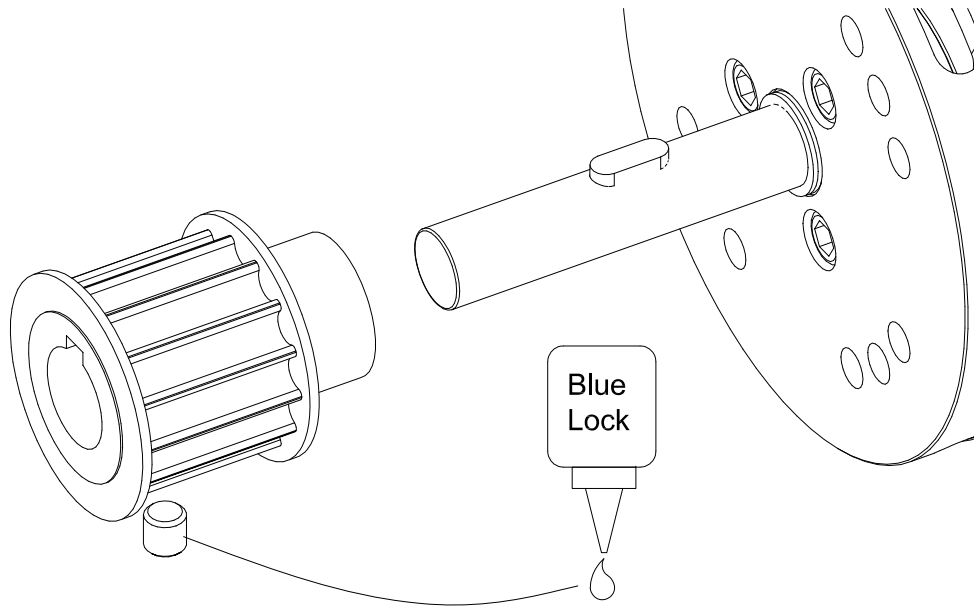
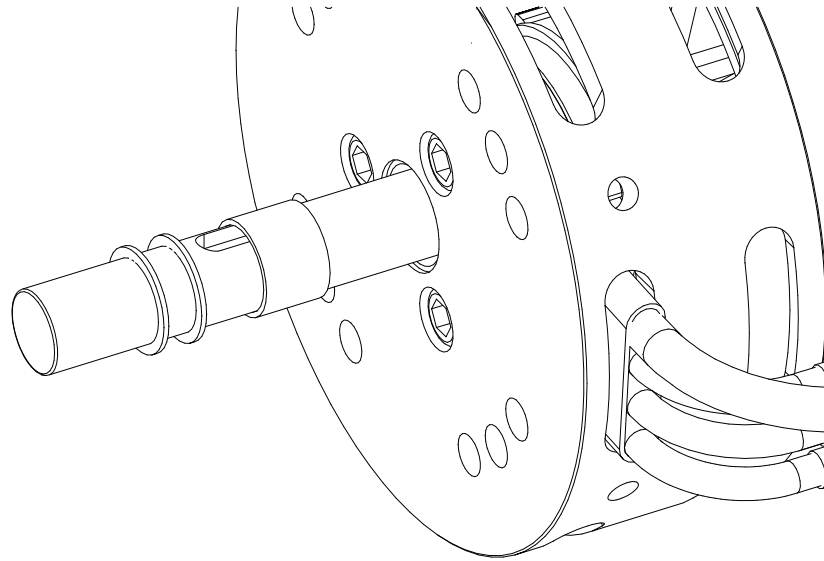
5x Stainless Steel Bolt



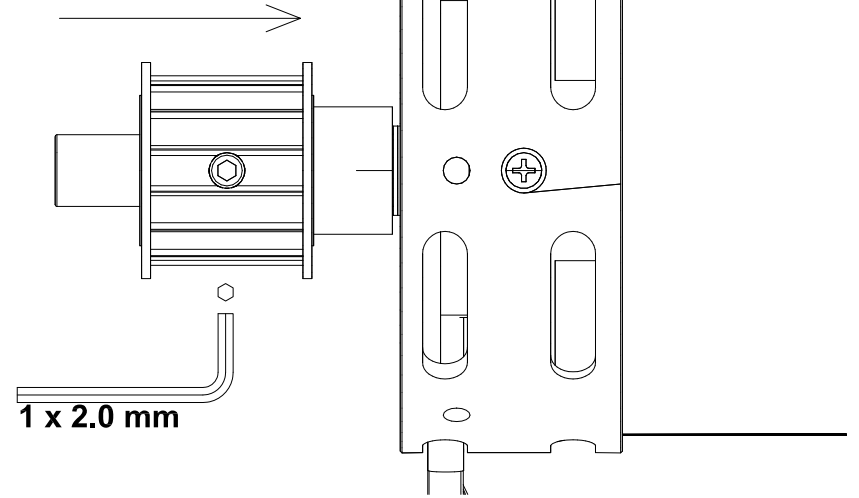
M3x5mm



# Step 1 Pulley Assembly



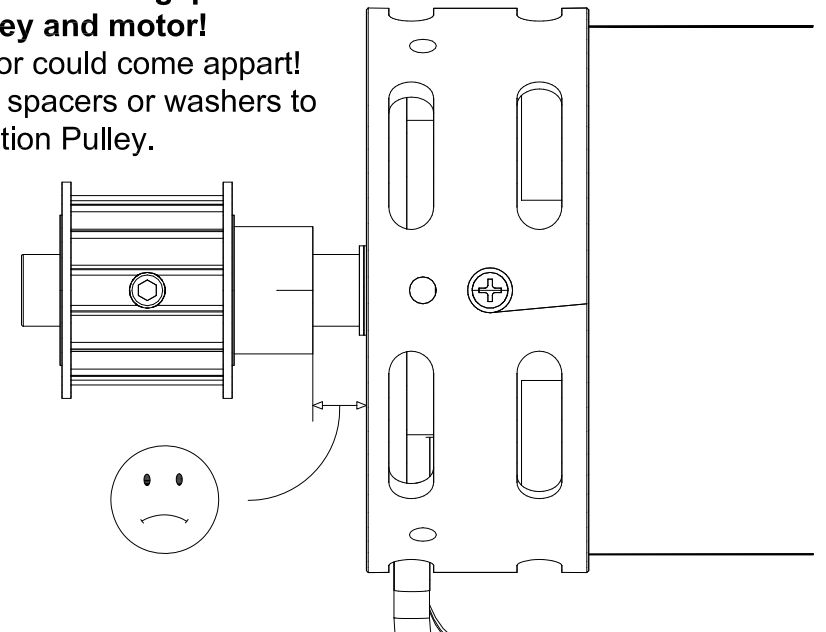
push the pulley  
against the motor



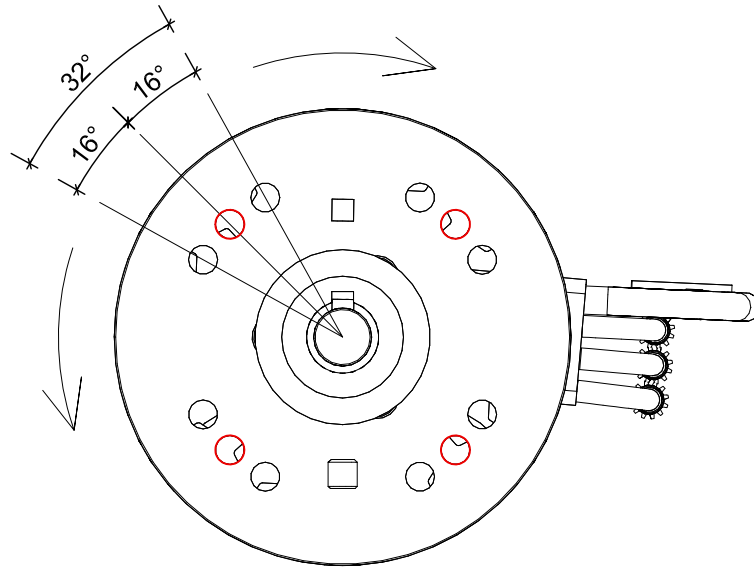
1 x 2.0 mm

**Never leave a gap between  
pulley and motor!**

Motor could come apart!  
Use spacers or washers to  
position Pulley.

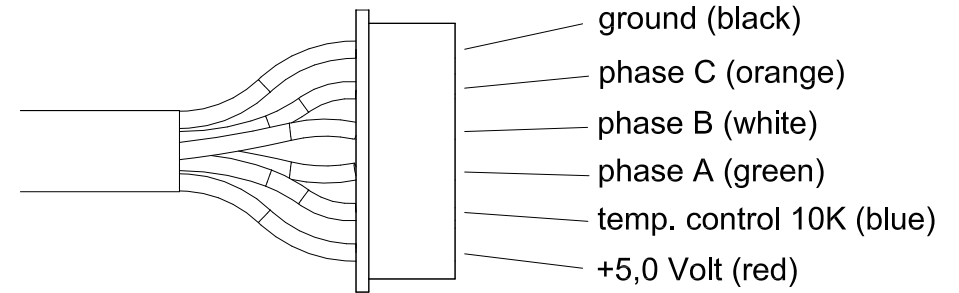


### 2.1

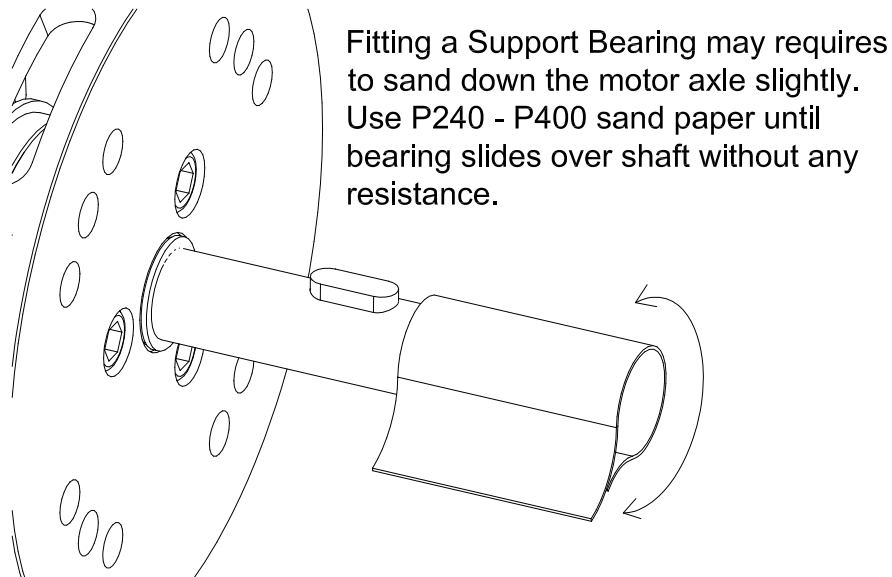


Motor can be rotated, so that all cables sit in the best possible position.

### 2.2 Sensor Cable JST XH



### 2.3



Fitting a Support Bearing may requires to sand down the motor axle slightly. Use P240 - P400 sand paper until bearing slides over shaft without any resistance.

### 2.4

Depending on the environment we strongly recommend to apply a mesh metal filter. The filter can be cut using the filter disc as a stancil.

